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The Mastercam 2021 Black Book is the first edition of our series on Mastercam. The book is authored to help professionals as well as learners in creating some of the most complex NC toolpaths. The book follows a step by step methodology. In this book, we have tried to give real-world examples with real challenges in designing. We have tried to reduce the gap between university use of Mastercam and industrial use of Mastercam. The book covers almost all the information required by a learner to master Mastercam. The book starts with basics of machining and ends at advanced topics like 3D High Speed Machining Toolpaths. Some of the salient features of this book are: In-Depth explanation of concepts Every new topic of this book starts with the explanation of the basic concepts. In this way, the user becomes capable of relating the things with real world. Topics Covered Every chapter starts with a

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